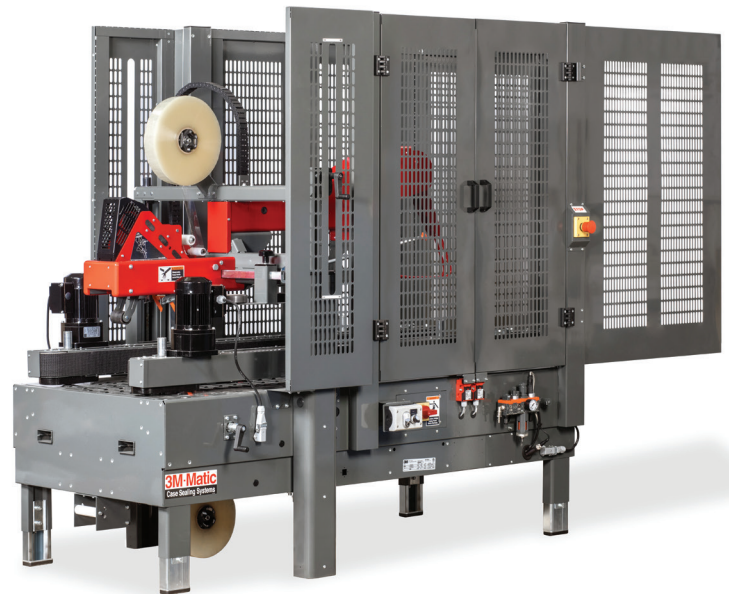




# 3M-Matic™ Case Sealer 8000af/ 8000af3 with 3M™ AccuGlide™ 3 Taping Head

3M-Matic™ Case Sealer 8000af/8000af3 with 3M™ AccuGlide™ 3 Taping Head is an automatic flap folding machine that seals both the top and bottom of a box without an operator. The 3M-Matic™ Case Sealer 8000af/8000af3 folds the top flaps prior to sealing with either 48mm or 72mm wide tape.

- Energy Savings Feature automatically shuts sealer off if no box is present
- Integrated box gate (indexer) with adjustable pressure and height to separate boxes from flooded infeed conveyor
- One centrally-located emergency stop on each side for quick and easy access
- Safety-interlocked hinged access doors with steel screen for viewing case flow
- Consistent durable taping that is manually adjusted for a wide range of box sizes
- Welded 16-gauge steel construction for durability
- Upper flap folding eliminates need for an operator
- Two-height drive belt positions
- Adjustable without opening machine
- Reduced machine length due to guarding



## Operating Rate

Seals up to 40 cases per minute

## Box Capacities

**Length:** 6.0" to 30.0"

**Width:** 4.75" to 21.5" (8000af)  
5.75" to 21.5" (8000af3)

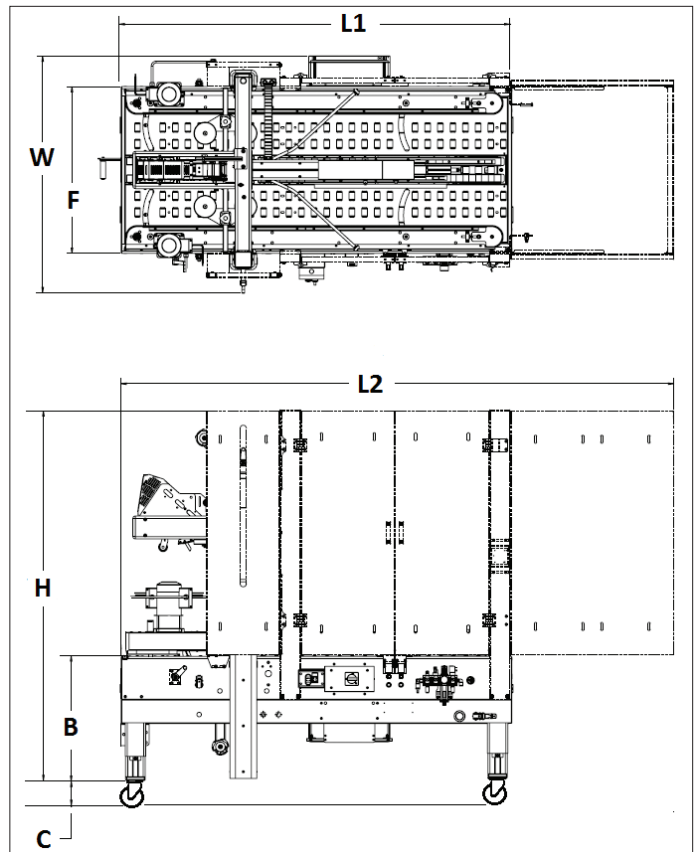
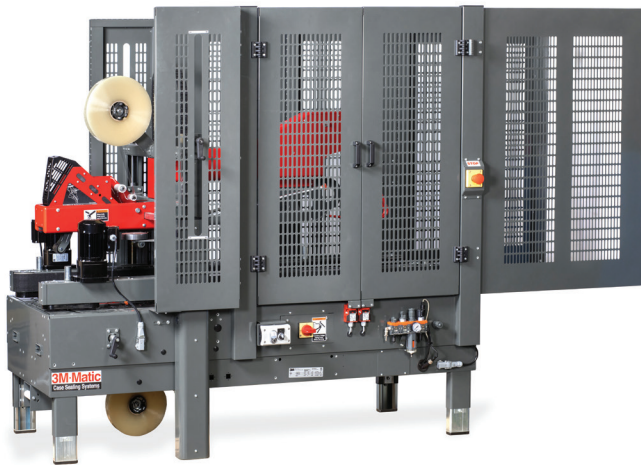
**Height:** 3.75" to 28.5"

**Weight:** 5 to 85 lbs.



# Consistent. Reliable. Tough.

## 3M-Matic™ Case Sealer 8000af/8000af3 with 3M™ AccuGlide™ 3 Taping Head



### Specifications

Machine	Tape Size (mm)	Machine Weight* lbs. (kg)	Machine Dimensions in. (mm)									Power Requirements		Operating Rate (cs/min)	Belt-Drive Speed ft/min (m/s)
			W	L1	L2	H (min)	H (max)	B (min)	B (max)	C**	F	Electrical	Air		
8000af	36-48	820 (370)	45.8 (1163)	75.6 (1920)	106.9 (2715)	62 (1575)	86 (2184)	24 (610)	35 (889)	5.25 (133)	32.5 (826)	115V 60Hz 3.8A 440 watts 8 ft. cord	2.5 SCFM @ 85 PSIG	Up to 40	100 (0.5)
8000af3	48-75														

\*Uncrated \*\* Optional casters

Use with clean, dry boxes in dry, relatively clean environments at 40-120°F (4.4-48.9°C)

### Box Capacities

Machine	Minimum (inches)			Maximum (inches)			Weight Range (lbs)
	L	W	H	L	W	H	
8000af	6.0	4.75	3.75	30.0	21.5	28.5	5-85
8000af3	6.0	5.75	3.75	30.0	21.5	28.5	



Contact your 3M representative for special modifications that may be available for sizes not listed.

**Note:** This technical information and data should be considered representative or typical only and should not be used for specification purposes.

## Visit [3M.com/packaging](http://3M.com/packaging) for more information



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