



**NVENIA**  
A DURAVANT COMPANY

VERTICAL FORM FILL SEAL BAGGING MACHINES  
VFFS Series

# Vertical Form Fill Seal

Includes Models: VFFS 427, VFFS 539, VFFS 6312

The Ohlson Brand Vertical Form Fill Seal models deliver a fast and reliable bagging machine, purpose-designed to accommodate a wide variety of products, films, and bag styles.

## FEATURES

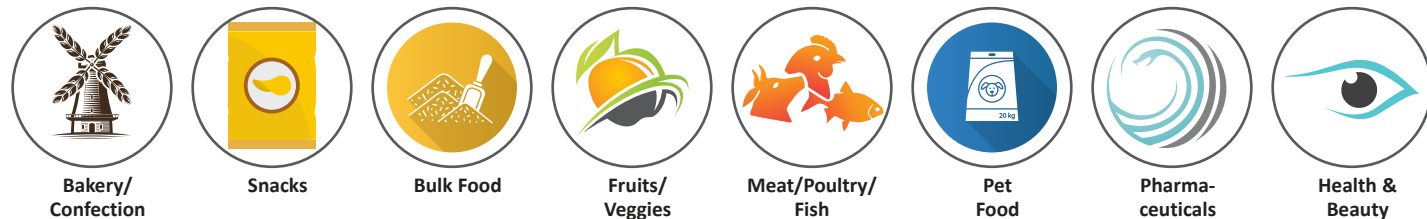
- Dual Servo Control
- Stainless Steel Construction
- Auto Positioning Belts
- Auto Film Detection
- Auto Centering Film Spindle
- PLC Controls
- Color Touch Screen Display
- Easy to operate and clean

## COMMON ACCESSORIES

- Printer
- Air Flushing
- Gas Flushing
- Air Expeller
- Hole Punch
- Heavy Bag Support Shelf
- Side Gussett Attachment
- Flat Bottom
- Product Settler
- Label applicator

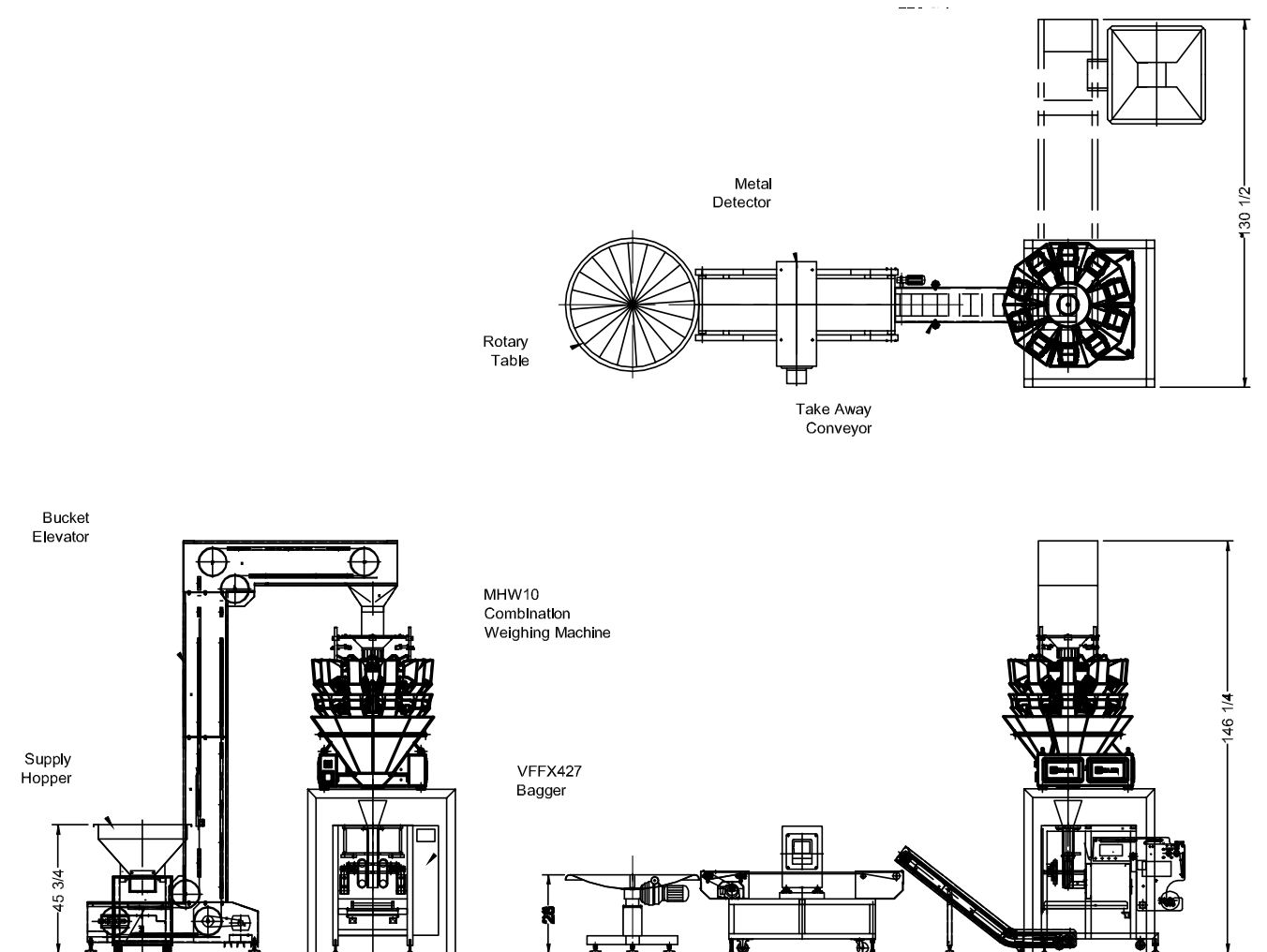


## INDUSTRIES



# Sample Configuration

(VFFS 427 Depicted with Supply Hopper, Bucket Elevator, MHW10, Takeaway Conveyor, Metal Detector, and Rotary Collection Table)



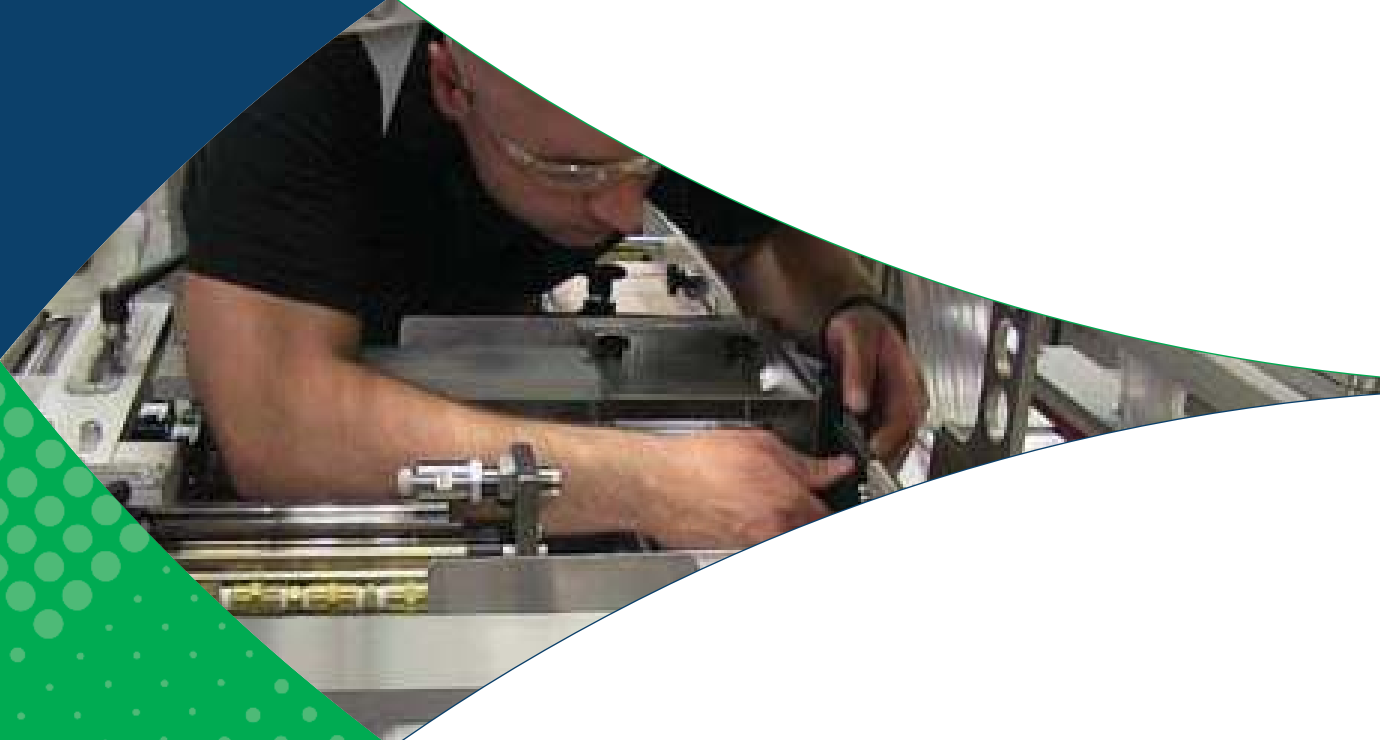
## KEY SPECIFICATIONS

Specs may vary based on specific options and/or additional system requirements

	VFFS 427	VFFS 539	VFFS 6312
Bag Width	2" – 7"	3" – 9"	3.5" – 12"
Bag Length*	2" – 9"	2" – 11"	2" – 16"
Max Film Width	15.5"	19.5"	25.5"
Max Speed**	100 BPM	100 BPM	100 BPM
Power Req.	12A 220VAC Single Phase @ 60HZ	15A 220VAC Single Phase @ 60HZ	15A 220VAC Single Phase @ 60HZ
Air Req.	10CFM @ 80PSI	10CFM @ 80PSI	10CFM @ 80PSI
Dimensions	37.5" x 50.75" x 45.5"	45.75" x 59.25" x 58"	48.75" x 61.75" x 73.5"

\*Bag length can be doubled with second stroke of vertical sealing bar (Reduced speed)

\*\*Final quoted speeds are product and weight-dependent



 **Lindenmeyr Munroe**

For more information, please contact your local  
Lindenmeyr Munroe sales representative.  
[LindenmeyrMunroe.com](http://LindenmeyrMunroe.com)